# Enclosed Plate and Frame Filter BECO INTEGRA® PLATE A1000 EP

# Hermetically enclosed depth filtration system with stainless steel chassis and plastic filter plates

BECO INTEGRA PLATE A1000 EP enclosed plate and frame filter is the depth filtration system for critical filtration tasks in the pharmaceutical and biotech, chemical, cosmetics, and food industries.

BECO INTEGRA PLATE A1000 EP is a multi-sheet filter with external chamber. Depth filter sheets seal the product channels. Gaskets at the external chamber seal the entire filter package.

## **Special Features**

- CIP of filter package without depth filter sheets
- Complete drainage of filter due to special filter plate design
- Safe operation: No drip loss due to sealed external chamber and automatic hydraulic pressure regulation
- Easy handling and good cleanability thanks to ergonomic design of chassis, and open support grid of filter plates; cake discharge downwards into tray underneath of filter package
- High flexibility: The filter can be used as a sheet filter or as a pre-coat filter. For precoating/removing of high particle load, cake frames in different widths are available
- BECO INTEGRA PLATE A1000 EP filter is designed and manufactured according to the cGMP guidelines and the FDA regulations

Customization or additional components allow for system expansion or complete systems according to customer specifications

### **Technical Data**

Operating pressure/ temperature:	max. 72 psi (500 kPa/5 bar) at 104°F (40°C) max. 29 psi (200 kPa/2 bar) at 140°F (60°C)
Differential pressure/ temperature:	max. 43 psid (300 kPa/3 bar) at 104 F (40°C)
Filter area per sheet:	8.07 ft² (0.75 m²)





#### Materials

Product contacting parts:	Polypropylene/Stainless Steel AISI 316L
Other parts:	Stainless Steel AISI 304
Gaskets/O-rings:	Silicone, EPDM (FDA listed), Viton



Туре	Filter	area	Cake volume*		Chassis size	Filter Depth filter plates/ sheets cake 680 x 779 mm frames		Weight for Standard Type	
	ft²	(m²)	gal	(I)		qty	qty	≈ Ib	(kg)
A1000 SF plate and frame filter	500.52 791.15	(46.50) (73.50)	91.93 145.56	(348) (551)	1 2	30/31 48/49	62 98	14,548 16,448	(6,599) (7,461)
with 0.79" (20 mm) cake frames	1,081.77 1,372.40	(100.50) (127.50)	198.92 252.55	(753) (956)	3 4	66/67 84/85	134 170	18,571 20,472	(8,424) (9,286)
A1000 ASF frame filter with 1.18" (30 mm) cake frames	419.80 661.98 920.31 1,162.50	(39.00) (61.50) (85.50) (108.00)	128.65 202.88 282.14 356.63	(487) (768) (1,068) (1,350)	1 2 3 4	25/26 40/41 56/57 71/72	52 82 114 144	14,422 16,241 18,375 20,194	(6,542) (7,367) (8,335) (9,160)
A1000 ASF frame filter with 1.57" (40 mm) cake frames	371.35 581.25 791.15 1,001.04	(34.50) (54.00) (73.50) (93.00)	159.30 249.64 339.73 429.81	(603) (945) (1,286) (1,627)	1 2 3 4	22/23 35/36 48/49 61/62	46 72 98 124	14,391 16.164 18,157 19,929	(6,528) (7,332) (8,236) (9,040)

\* usable cake volume

# Filter Plates/Cake Frames

	Width		Cal volu		Weight		
	in (	mm)	gal	<b>(I)</b>	lb	(kg)	
Initial/End plate	1.10	(28)			67.9	(30.8)	
Filter plate	1.10	(28)			61.3	(27.8)	
Cake frame	0.79	(20)	2.97 (1	1.25)	22.3	(10.1)	
Cake frame	1.18	(30)	4.95 (1	8.75)	33.5	(15.2)	
Cake frame	1.57	(40)	6,93 (2	26.25)	44.5	(20.2)	

## Connections

Filter inlet:	TC 2,5" ISO2852/ASME BSP
Filter outlet:	TC 2,5" ISO2852/ASME BSP
External chamber:	TC 2,5" ISO2852/ASME BSP

# **Other Connections**

Threaded connections according to DIN 1151/11864

\* usable cake volume

# Standard type in compact design

The chassis length is always adapted to the necessary requirements.



# Sanitary design for the installation in cleanroom

The chassis length is always adapted to the necessary requirements.



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